

PL2303GE

PL2303GE USB to Full UART IC With Integrated System-Level ESD Protection

USB Interface

- Fully Compliant with USB 2.0 specification (Full-Speed Mode).
- UHCI/OHCI (USB 1.1), EHCI (USB 2.0), xHCI (USB 3.1) Host Controller Compatible.
- ±15kV High ESD HBM (Human Body Model) Protection on USB Port (4-pin):
 - ±15kV IEC 61000-4-2 Air Discharge
 - ±8kV IEC 61000-4-2 Contact Discharge
- Provides royalty-free USB to Virtual Com Port (VCP) drivers for Windows, Mac, Linux, and Android.
- Highly integrated USB 1.1 FS Transceiver. Integrated termination resistors and pull-up resistor to reduce PCB external components.
- Supports 256-byte OTPROM (One-Time Programmable ROM) for USB device descriptors and GPIO custom configuration. OTPROM can be programmed directly through USB port.
- Each IC has unique ID (for Serial Number).
- Supports bus-power, self-power and high-power USB device configuration.
- Supports Windows USB Selective Suspend (Remote Wakeup enabled).
- Supports VBUS input detect function to attach USB host after VBUS is detected.
- Supports 3.3V VBUS voltage operation.

GPIO Interface

- Versatile GPIO functions and routing logic provides easy to use multi-I/O functions.
- Configurable I/O pin output driving strength.
- Total 16 General Purpose I/O (GPIO) pins can be used after configured.
- Optional Clock Output to external MCU.

UART Interface

- Supports Serial UART Interface:
 - o RS232, RS422, RS485
 - Flexible baud rate support up to 12Mbps
 - \circ 5, 6, 7 or 8 data bits
 - o Odd, Even, Mark, Space, None parity mode
 - o One, one and a half, or two stop bits
 - Hardware Flow Control (CTS/RTS and/or DSR/DTR)
 - Software Flow Control (XON/XOFF)
 - o Configurable Remote Wakeup Pin
- 1024-byte bi-directional data FIFO buffers (768-byte receive/256-byte transmit) for faster data throughput. Configurable in OTPROM.
- Configurable Transmit and Receive LED pins.
- Suspend Pin control for RS232 transceiver.
- UART inverted signal configurable option.

Battery Charger Detection

• Supports Battery Charger (BC1.2) Detection to enable fast charging of batteries.

Miscellaneous

- Integrated self-generated precise clock generator. External crystal is optional.
- Integrated Power-on-Reset (POR) circuit.
- Integrated 100mA 5V to 3.3V regulator that can support external components within the limit.
- Low operating power and USB suspend current.
- Wide I/O voltage range (1.8V/2.5V/3.3V/5V).
- -40°C to 85°C Operating Temperature.
- 28-pin SSOP IC package (RoHS compliant and Pb-free Green Compound).
- Pin-compatible with PL2303HXD/PL2303EA chip (SSOP28).



PL2303GE

1. **Product Applications**

- Single-chip upgrade solution for Legacy RS232 devices to USB interface
- USB to RS232/RS422/RS485 interface converters/cables/dongles/adapters
- MCU-based devices to USB host interface
- Point-of-Sale (POS) Terminals/Printers/Pole Displays
- USB Barcode/Smart Card Readers
- PC I/O Docking Station/Port Replicators
- Healthcare/Medical USB Interface Data Transfer Cable
- Serial-over-IP Wireless Solution
- Cellular/PDA USB Interface Data Transfer Cable
- GPS/Navigation USB Interface
- Industrial / Instrumentation / Automation Control USB Interface
- USB Modem / Wireless / Zigbee USB Interface
- Set-Top Box (STB) / Home Gateway USB Interface
- Battery Charger Detection for high-current and quick charging of batteries.

2. Royalty-Free Driver Support

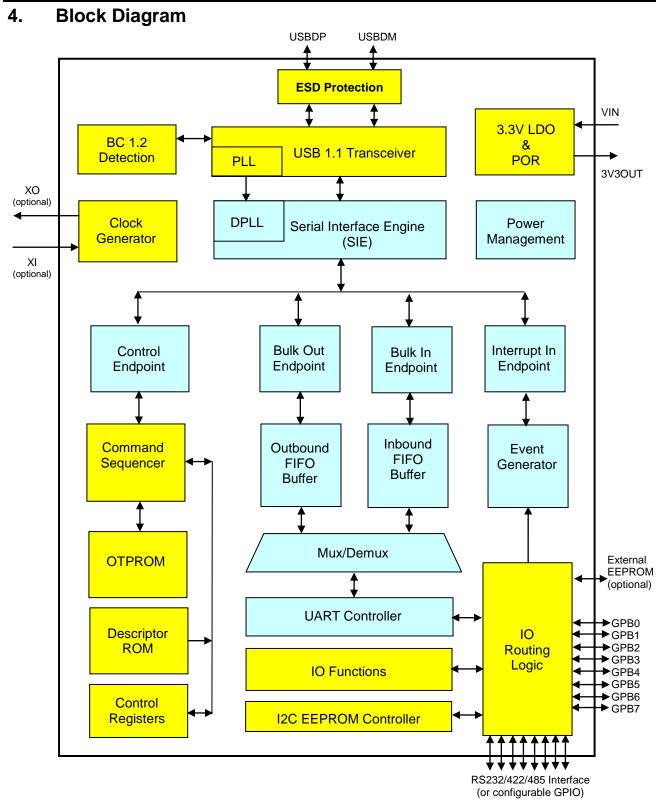
- Windows 10, 8, 7, Vista, XP(Microsoft Certified WHQL Drivers)
 - Windows Update Driver installation available in Windows 7 and above (32/64-bit)
- Windows Server 2003, 2008, 2008 R2, 2012, 2016
- Windows Embedded Industry, Point-of-Service (WEPOS), and POSReady
- Windows Embedded Compact, Windows Embedded CE, Windows CE
- Mac OS X
- Linux OS
- Android 3.2 and above

3. Ordering Information

Chip Product Name	Package Type Ordering Part Number		MPQ
PL2303GE		PL2303G3ZJG7P4	48pcs / tube
	28-pin SSOP	PL2303G3ZJG8P4	2000pcs / reel



PL2303GE







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5. USB Logo Certification

(TBA)



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6. Overview

The new PL2303GE chip is one of the latest G-Series IC product added to the popular PL2303 USB to Serial (UART) Bridge Controller family, replacing the PL2303EA (with ESD protection) chip. It provides an advanced full-featured single-chip bridge solution for connecting a full-duplex UART asynchronous serial interface device to any Universal Serial Bus (USB) capable host. The PL2303GE provides highly compatible USB drivers to simulate the traditional COM port (via virtual COM Port) on most operating systems allowing existing serial UART applications based on legacy COM port to easily migrate and be made USB ready.

The PL2303GE provides USB port system-level ESD (electrostatic discharge) protection that eliminates the need for external ESD protection components to minimize PCB size and save BOM costs. The PL2303GE offers ESD protection on the USB port pins up to ±15kV Human Body Model (HBM) and is according to the IEC-61000-4-2 ESD specification.

The new PL2303GE is pin-to-pin compatible with the PL2303EA chip. It also integrates an internal precise clock generator (no external crystal required), USB 1.1 transceiver, Serial Interface Engine (SIE), LDO voltage regulator, power-on- reset (POR), FIFO data buffers, and OTPROM.

The PL2303GE added several new features and enhancements:

- Integrated termination resistors and pull-up resistor to reduce PCB external components.
- New USB drivers for different OS platforms with faster performance and advanced features.
- Precise baud rate generator (up to 12Mbps).
- OTPROM can be programmed directly through USB (no high voltage generator required).
- Larger TX/RX FIFO data buffers (1024-byte).
- Up to 16 configurable GPIO pins.
- Versatile GPIO functions and routing logic (TX/RX LED, VBUS_DET, USB_CFG, CLK_OUT, etc.).
- Supports 3.3V VBUS voltage operation.
- Wide I/O voltage range (1.8V/2.5V/3.3V/5V).
- Configurable I/O pin output driving strength.
- UART inverted signal configurable option.
- Unique USB Serial Number for each IC.
- Supports Battery Charger (BC1.2) Detection to enable fast charging of batteries.

The PL2303GE is designed to support a wide-range of serial application domain including mobile, embedded, industrial, consumer, healthcare, navigation, and wearable solutions in mind. It provides a small footprint that could easily fit in to any connectors and handheld devices. With very small power consumption in either operating or suspend mode, the PL2303GE is perfect for bus powered operation with plenty of power left for the attached devices. Flexible signal level requirement on the RS232-like serial port side also allows the PL2303GE to connect directly to any 5V~1.8V range devices.



6.1 PL2303 G-Series USB to Serial Family Product Table

Prolific's new PL2303 G-series USB to Serial family product line offers a variety of new advanced features for USB serial interface product design. The PL2303 G-series are redesigned to provide accurate and flexible baud rate support as well as plenty of I/O functions that can be easily configured in OTPROM memory.

PL2303 G-Series USB to Serial (UART) Family Product Line							
Product	PL2303GC	PL2303GS	PL2303GE	PL2303GT	PL2303GL		
Description	USB to Full UART (Integrated Clock)	USB to Full UART (Integrated Clock)	USB to Full UART (High ESD Protection)	USB to RS232 (Internal RS232 Transceiver)	USB to Basic UART (Low-Pin Count)		
Packages	SSOP28 QFN24	SSOP16 QFN16	SSOP28	SSOP28	SOP8 UDFN8		
UART Interface	RS232 RS422/RS485	RS232 RS422/RS485	RS232 RS422/RS485	RS232 Only	RS232 (TX-RX Only)		
Max. Data Rates	12Mbps	12Mbps	12Mbps	1Mbps	115200bps		
Dedicated GPIO Pins	6	0	6	4	0		
Shared GPIO (with UART pins)	9	9	9	0	0		
Clocking	Internal ¹	Internal	Internal ¹	Internal	Internal		
OTPROM ²	USB Data + Configurable GPIO Function	USB Data + Configurable GPIO Function	USB Data + Configurable GPIO Function	USB Data + Configurable GPIO Function	USB Data		
External EEPROM Option	YES ³	YES ³	YES ³	YES ³	NO		
Android OS Support	YES	YES	YES	YES	YES		
Configurable Data Buffer ⁴	768-byte (RX) 256-byte (TX)	768-byte (RX) 256-byte (TX)	768-byte (RX) 256-byte (TX)	768-byte (RX) 256-byte (TX)	768-byte (RX) 256-byte (TX)		
Battery Charger Detection Option	YES	YES	YES	No	No		
I/O Voltage Range	I/O levels from 1.8V to 5V	I/O levels from 1.8V to 5V	I/O levels from 1.8V to 5V	3.3V	I/O levels from 1.8V to 5V		
Pin Compatible	PL2303HXD (SSOP28 only)	New design	PL2303EA	PL2303RA	PL2303SA (SOP8 only)		

¹ – Also supports external crystal clock source to bypass internal clock.

 2 – OTPROM allows setting the USB data descriptors. Also allows setting of multi-function GPIO options.

³ – External EEPROM (when enabled in OTPROM) will override OTPROM settings.

⁴ – TX/RX data buffers are configurable in OTPROM (PL2303GC, PL2303GS, and PL2303GE); or by driver customization.



7. Pin Diagram and Description

7.1 SSOP28 Pin Diagram

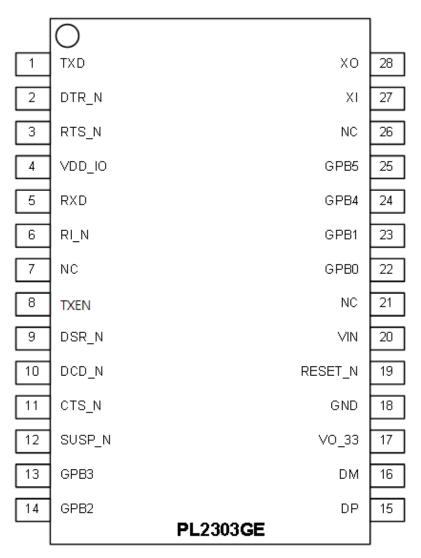


Figure 7-1 PL2303GE Pin Diagram (SSOP28)



7.2 Pin Out Description

Table 7-1: USB Data Interface Pins

Pin Name	SSOP28 Pin No.	Туре	Description
DP	15	I/O	USB Port Data Plus (D+) Signal
DM	16	I/O	USB Port Data Minus (D-) Signal

Table 7-2: UART (Serial Port) Interface Pins

Pin Name	SSOP28 Pin No.	Туре	Description
TXD	1	Output	Serial Port: Transmitted Data Output
DTR_N	2	Output	Serial Port: Data Terminal Ready Control Output
RTS_N	3	Output	Serial Port: Request To Send Control Output
RXD	5	Input	Serial Port: Received Data Input
RI_N	6	Input	Serial Port: Ring Indicator (Remote Wakeup) Control Input
DSR_N	9	Input	Serial Port: Data Set Ready Control Input
DCD_N	10	Input	Serial Port: Data Carrier Detect Control Input
CTS_N	11	Input	Serial Port: Clear To Send Control Input

Table 7-3: Configurable GPIO Pins – Group A (Shared with Serial Port Pins)

Pin Name	SSOP28 Pin No.	Туре	Description
GPA0	1	I/O	Configurable GPIO Pin. (see Section 7.4)
GPAU	Ι	1/0	Factory default is TXD serial port output pin.
GPA1	F	I/O	Configurable GPIO Pin. (see Section 7.4)
GPAT	5	1/0	Factory default is RXD serial port input pin.
GPA2	2	I/O	Configurable GPIO Pin. (see Section 7.4)
GPAZ	3	1/0	Factory default is RTS_N serial port output pin.
	44	I/O	Configurable GPIO Pin. (see Section 7.4)
GPA3	11		Factory default is CTS_N serial port input pin.
	0		Configurable GPIO Pin. (see Section 7.4)
GPA4	2	I/O	Factory default is DTR_N serial port output pin.
	0	I/O	Configurable GPIO Pin. (see Section 7.4)
GPA5	9		Factory default is DSR_N serial port input pin.
0.51.0		Configurable GPIO Pin. (see Section 7.4)	
GPA6	10	I/O	Factory default is DCD_N serial port input pin.
0.54.5	C	1/0	Configurable GPIO Pin. (see Section 7.4)
GPA7	GPA7 6	6 I/O	Factory default is RI_N serial port input pin.



Table 7-4: Configurable GPIO Pins – Group B

Pin Name	SSOP28 Pin No.	Туре	Description
GPB0	22	I/O	Configurable GPIO Pin. (see Section 7.4)
GPB1	23	I/O	Configurable GPIO Pin. (see Section 7.4)
GPB2	14	I/O	Configurable GPIO Pin. (see Section 7.4)
GPB3	13	I/O	Configurable GPIO Pin. (see Section 7.4)
GPB4	24	I/O	Configurable GPIO Pin. (see Section 7.4)
GPB5	25	I/O	Configurable GPIO Pin. (see Section 7.4)
GPB6 12	1/0	Configurable GPIO Pin. (see Section 7.4)	
	12	I/O	Factory default is SUSP_N output pin.
GPB7 8	0	8 I/O	Configurable GPIO Pin. (see Section 7.4)
	0		Factory default is TXEN output pin.

Table 7-5: Power and Ground Pins

Pin Name	SSOP28 Pin No.	Туре	Description
VDD_IO	4	Power	+1.8V to +5V I/O signal power input pin.
VO_33	17	Power	+3.3V output power from integrated LDO regulator. For self-powered design, supply +3.3V to this pin.
GND	18	Power	Ground
VIN	20	Power	USB port VBUS input power supply. For self-powered design, supply +3.3V to this pin.

Table 7-6: Miscellaneous Pins

Pin Name	SSOP28 Pin No.	Туре	Description
SUSP_N	12	Output	Active low Shutdown control pin. Can be used to shutdown external RS232 transceiver.
RESET_N	19	Input	Active low Reset pin. Can be used by external device to reset the PL2303GC. NOTE: This pin has internal pull-high. It can be pull up to VIN or VDD_IO.
XI	27	Input	Optional. 12MHz crystal oscillator input. If not used, leave pin floating.
хо	28	Output	Optional. 12MHz crystal oscillator output. If not used, leave pin floating.
NC	7, 21, 26	NC	No internal connection. Leave floating.



7.4 GPIO Multi-Function Options

The PL2303GE chip provides a total of 16 configurable GPIO (General Purpose I/O) pins. The pins are grouped into GPA and GPB set of pins. The table below shows the possible functions that can be configured for each GPIO pin. These special functions can be easily configured in the OTPROM of the PL2303GE or to an external I2C EEPROM using the Prolific OTPROM/EEPROM software tool. When these pins are configured as standard GPIO pins, customers can refer to the Prolific GPIO SDK (software development kit) to develop software to control the GPIO pins for customer application desired functions.

GPIO	SSOP28	Factory Default		Configurable Options (using OTPROM Tool)						
	Pin No.									
GPA0	1	TXD								
GPA1	5	RXD								
GPA2	3	RTS	TX_LED	CLK_OUT	SUSP_N	USB_CFG	TXEN			
GPA3	11	CTS	RX_LED	TRX_LED	WAKEUP	VBUS_DET	BC_DET			
GPA4	2	DTR	TX_LED	CLK_OUT	USB_CFG	EE_SDA				
GPA5	9	DSR	RX_LED	TRX_LED	BC_SUSP_N	EE_SCL				
GPA6	10	DCD	VBUS_DET	BC_DET	TXEN					
GPA7	6	RI (WAKEUP)								
GPB0	22	GPIO Input Pin	TX_LED	CLK_OUT						
GPB1	23	GPIO Input Pin	RX_LED	TRX_LED						
GPB2	14	GPIO Input Pin	VBUS_DET	EE_SDA						
GPB3	13	GPIO Input Pin	USB_CFG	EE_SCL						
GPB4	24	GPIO Input Pin	CLK_OUT	BC_SUSP_N						
GPB5	25	GPIO Input Pin	BC_DET							
GPB6	12	SUSP_N	USB_CFG	WAKEUP	CLK_OUT					
GPB7	8	TXEN Pin	GPIO Input							

Table 7-7:	Configurable		ulti-Eurotion	Dinc
Table 7-7:	Configurable	GPIO IVIL	liti-Function	PINS

Table 7-8: GPIO Multi-Function Option Descriptions

GPIO Function	SSOP28 GPIO Pins	Туре	Description
TX_LED	GPA2 (Pin 3) GPA4 (Pin 2) GPB0 (Pin 22)	Output	Serial Port: TXD Access LED.
RX_LED	GPA3 (Pin 11) GPA5 (Pin 9) GPB1 (Pin 23)	Output	Serial Port: RXD Access LED.



TOVICO	GPA3 (Pin 11)						
TRX_LED	GPA5 (Pin 9)	Output	Serial Port: TXD and RXD Access LED.				
	GPB1 (Pin 23)						
	GPA3 (Pin 11)		When this signing set to VIDUO, DET mode the device will get				
VBUS_DET	GPA6 (Pin 10)	Input	When this pin is set to VBUS_DET mode, the device will not attach to USB until VBUS_DET input pin goes to high level.				
VB03_DE1	GPB2 (Pin 14)	input	There must be only one pin configured as VBUS_DET pin.				
	GPB7 (Pin 8)						
	GPA2 (Pin 3)						
	GPA4 (Pin 2)		When device is attached to USB port and configured by USB				
USB_CFG	GPB3 (Pin 13)	Output	host, this USB_CFG pin will output to high level. This pin can				
	GPB6 (Pin 12)		be used to enable system function after USB is configured.				
	GPA2 (Pin 3)						
TXEN	GPA6 (Pin 10)	Output	Transmit Data Enable Pin can be used to enable				
	GPB7 (Pin 8)	•	RS485/RS422 transceiver when data is being transmitted.				
	. ,		Active low Shutdown control pin. This pin has two options to				
			choose. One is to indicate chip suspend state by USB bus				
SUSP_N	GPA2 (Pin 3)	Output	state. The other option (factory default) is to indicate chip				
	GPB6 (Pin 12)		un-configured state and chip suspend state. These two				
			options can be configured in OTPROM or EEPROM.				
	GPA3 (Pin 11)		The remote wakeup function is to wake up chip from				
WAKEUP	GPA7 (Pin 6)	Input	suspended state when this pin toggle in suspend state. There				
	GPB6 (Pin 12)		must be only one pin configured as WAKEUP pin. The factory default is RI (GPA7) pin.				
	GPA2 (Din 11)						
BC DET	GPA3 (Pin 11)	Quitout	Battery Charge Detect pin. This active high pin indicates BC				
BC_DET	GPA6 (Pin 10)	Output	1.2 DCP/CDP is detected.				
	GPB5 (Pin 25)						
	GPA5 (Pin 9)	Quitout	This pin has same function as SUSP_N except this pin will be				
BC_SUSP_N	GPB4 (Pin 24)	Output	forced inactive in chip suspend state when BC 1.2 DCP/CDP is detected.				
	GPA2 (Pin 3)						
	GPA2 (Pin 3) GPA4 (Pin 2)						
CLK_OUT	GPA4 (Pin 2) GPB0 (Pin 22)	Outout	This pin can generate clock output up to 12MHz. Clock rates can be configured in OTPROM/EEPROM or customized				
	, , ,	Output	driver.				
	GPB4 (Pin 24)						
	GPB6 (Pin 12)						
EE_SDA	GPA4 (Pin 2)	Input/	External I2C EEPROM interface serial data signal.				
	GPB2 (Pin 14)	Output					
EE_SCL	GPA5 (Pin 9)	Input/	External I2C EEPROM interface serial clock signal.				
	GPB3 (Pin 13)	Output					



8. Functional Description

This section details the functional block diagram description of the PL2303GE.

8.1 ESD Protection

The PL2303GE provides USB port system-level ESD (electrostatic discharge) protection that eliminates the need for external ESD protection components to minimize PCB size and save BOM costs. The PL2303GE offers ESD protection on the USB port pins up to ±15kV Human Body Model (HBM) and is according to the IEC-61000-4-2 ESD specification.

8.2 BC 1.2 Detection

This function is used to detect VBUS power supply capability of USB host port and provides charging control to battery charging IC. This function is enabled in OTPROM by setting GPIO pin to BC_DET option. This pin will indicate if BC 1.2 DCP/CDP is detected when device is attached to the USB port. The external battery charging IC uses the USB_CFG and SUSP_N signal pins to control its charging current support or the BC_DET signal pin to enable fast charging current mode.

8.3 USB 1.1 FS Transceiver

The USB Transceiver provides the USB full-speed electrical signal requirements and USB physical interface (DP/DM). This block also includes one precise internal oscillator for PLL. The PLL provides the clock to other logic functions. This block also includes the internal USB series termination resistors on the USB data lines and pull-up resistor for the DP signal.

8.4 LDO Regulator

This block is the 5V to 3.3V LDO regulator to power and drive the USB transceiver. It also includes 3.3V brownout detection output signals that will be used by digital circuit to reset the chip. The LDO 5V to 3.3V can supply 100mA for chip internal and external components.

8.5 Clock Generator

The clock generator module generates the 48MHz and 12MHz reference clock signals for internal chip logic. The internal clocks will be stopped while in suspend state.

8.6 USB FS SIE

The USB Full-Speed Serial Interface Engine (SIE) block performs the processing of USB DP/DM signals. It translates the internal parallel data to serial data and outputs to USB FS transceiver to generate



external USB DP/DM signals timing. It also translates external USB DP/DM signals pass through USB FS transceiver to parallel data for internal circuit. This block supports USB packet decoding and encoding. It also generates and check packet CRC, bit stuffing, SYNC and EOP frame signal. The DPLL module will use the internal 48MHz clock to synchronize external DP/DM transitions to generate 12MHz clock for USB interface related circuit.

8.7 Power Management

This module will monitor the USB attachment and DP/DM signals state to create reset state, running state, suspend state, wakeup state, etc.

8.8 Control Endpoint

The Control Endpoint module handles control endpoint packet transfer protocols such as SETUP packet, DATA packet and return status packet.

8.9 Bulk Out Endpoint

The Bulk Out Endpoint module handles bulk-out endpoint packet transfer protocols such as DATA packet and return status packet. It also transfers USB host bulk-out data to chip outbound FIFO.

8.10 Bulk In Endpoint

The Bulk In Endpoint module handles bulk-in endpoint packet transfer protocols such as DATA packet and return status packet. It also transfers data inside the chip inbound FIFO to USB host through bulk-in DATA packet.

8.11 Interrupt In Endpoint

The Interrupt In Endpoint module handles interrupt-in endpoint packet transfer protocols such as DATA packet and return status packet. It transfers interrupt data generated inside the chip to USB host through interrupt-in DATA packet.

8.12 Command Sequencer

This module handles the USB standard requests and vendor requests. It dispatches control signals to relative peripheral modules and gather information from peripheral modules. When it received USB standard request commands, it may check ROM data or data latched from OTP and return them to USB host. When vendor requests are received, it dispatches to peripherals to set or get something.



8.13 Outbound FIFO

This buffer receives data from Bulk Out Endpoint and provides data to peripheral modules. It handles read and write pointers and calculate full and empty conditions. There are also near empty threshold check to notify peripheral module that FIFO is going to empty.

8.14 Inbound FIFO

This buffer receives data from peripheral modules and provides data to Bulk In Endpoint. It handles read and write pointers and calculate full and empty conditions. There are also near full threshold check to notify peripheral module that FIFO is going to full.

8.15 Event Generator

This module provides interrupt data to Interrupt In Endpoint. This module senses interrupt event toggle from UART peripheral and GPIO module.

8.16 Internal OTPROM

The OTPROM (One-Time Programming Read-Only Memory) is used to store chip function settings, GPIO pin function setting and USB descriptor related data. A one-time programming user area of the memory is available to allow customization of settings. The user area of the PL2303GE OTPROM can now be easily programmed using the Prolific OTPROM software through USB port without any additional voltage converter requirement. Refer to Section 9.0 for more information on the OTPROM configuration settings.

8.17 Mux/Demux

This module is designed to pass data between FIFO and UART peripheral module.

8.18 Descriptor ROM

This block contains the USB descriptor data for returning to USB host.

8.19 UART Control

The UART Control module handles the data transfer according to RS232 format and interface. Full set flow control is implemented including RTS/CTS, DTR/DSR and software flow control. Flow control circuit will check FIFO near full or near empty status to activate flow control signals. This module includes a precise baud rate generator that can generate baud rates up to 12Mbps. The baud rate is set from USB command.



8.20 Control Registers

The Control Registers module contains the chip control registers read and set, and initially loads from OTPROM. USB host will use USB vendor command to read and write control registers to set chip function.

8.21 IO Functions

The IO Functions block implements generic GPIO function and many configurable I/O functions such as TX access LED and RX access LED features, clock output features, and others (see Section 6.4).

8.22 I/O Routing Logic

The PL2303GE has many versatile I/O functions. Each GPIO pin is provided with multiple functions that can be configured in the OTPROM. This module multiplexes I/O functions to different chip I/O pins. It also handles I/O pin polarity, open-drain, pull-up/pull-down, and I/O pin drive capability functions.

8.23 I2C EEPROM Controller

The I2C EEPROM Controller provides an optional alternative solution to the OTPROM that allows an external I2C EEPROM to be attached through GPIO pins 2 and 9 (GPA4/GPA5); or pins 14 and 13 (GPB2/GPB3) for the SDA and SCL interface. Using the PL2303G OTPROM/EEPROM Writer program, customer can also write the chip function settings, GPIO pin function settings, and USB descriptor related data to external I2C EEPROM. The advantage of using an external EEPROM is that it can be written several times. The Prolific OTPROM/EEPROM software works by plugging the device through USB port without any additional voltage converter requirement. Refer to Section 9.0 for more information on the OTPROM/EEPROM configuration settings.



9. Chip Function Configuration

The default configuration descriptors are stored in the chip internal memory which will be loaded during power-on reset or USB bus reset whenever OTPROM is empty. Several of the USB and configuration descriptors could be modified and programmed one-time into the chip's OTPROM using the PL2303GE OTPROM/EEPROM Writer utility program. These descriptors include Vendor ID, Product ID, Serial Number, Product String, UART settings, GPIO configurations, and other configuration descriptors. The PL2303GE chip also provides an option to use an external I2C EEPROM to write the configurations several times.

9.1 USB Data Configuration

USB UART GPIO_A GPIO_B MISC	
OTPROM / External EEPROM © Use OTPROM(Space) : 1 © Enable Ext. EEPROM, GPA5:SCL, GPA4:SDA © Enable Ext. EEPROM, GPB3:SCL, GPB2:SDA	Fixed COM Port Number Enable COM 3 Com state MS+PS+SN
Device Descriptor Configuration descriptor Vendor ID (VID) 0x 0678 Product ID (PID) 0x 23E3 Configuration descriptor Oevice Power mode Oself-powered Bus-powered(100mA) Bus-powered(500mA) Max Power: 100 Max Power: 100 String Length: 45 / 90 (Max) : MS: 24, PS: 21, SN: 0	
Manufacturer String Prolific Technology Inc. Product String USB-Serial Controller C Disable Serial Number Image: Control of the serial Number ID UNIQ_ID 0x: C Custom Serial Number Prefix : Number (8	Enable PSDM
C Auto SN(+1) +	

Table 9-1 USB Descriptor Configuration

Descriptors	Default Value	Description
		This field allows writing the chip configuration settings either into the OTPROM or to an external EEPROM.
OTBBOM / External	OTPROM / External EEPROM Use OTPROM Use OTPROM • Enable Ext. this option of EEPROM at PL2303GE. EEPROM at • Enable Ext.	 Use OTPROM – this option will write the new settings into the chip's OTPROM. The OTPROM can only be written once. If the Space box denotes a 1, it means it can be written.
		 Enable Ext. EEPROM (GPA5:SCL, GPA4:SDA) – this option can be used if there is an external I2C EEPROM attached to pins GPA5 and GPA4 of PL2303GE. Settings will be written to the external EEPROM and can be written several times.
		• Enable Ext. EEPROM (GPB3:SCL, GPB2:SDA) – this option can be used if there is an external I2C



		EEPROM attached to pins GPB3 and GPB2 of PL2303GE. Settings will be written to the external EEPROM and can be written several times. NOTE: PL2303GE chip can only allow a one-time switch from OTPROM to Ext EEPROM or vice-versa.			
Vendor ID (VID)	067B (hex)	USB unique Vendor ID of Company or Manufacturer. This ID is applied and registered from USB-IF. Refer to this website for applying VID: http://www.usb.org/developers/vendor/			
Product ID (PID)	23E3 (hex)	USB Product ID assigned by Manufacturer.			
Release No. (BCD)	0100 (hex)	This field reports the release number of the USB device chip. This item is not allowed to be modified.			
Device Power Mode	Bus Powered (100mA)	This field sets the USB device if bus-powered or self-powered device.			
Max Power 100mA		This field sets the USB device maximum power that can be drawn by the device from the USB host. Enter the value here if it is not 100mA or 500mA. Expressed in 2 mA units (i.e., 50 = 100 mA).			
USB Selective Suspend	Enable	This field enables/disables the USB Selective Suspend function. When enabled, Windows OS will suspend the device when idle for few seconds (COM port not open).			
Manufacturer String Prolific Technology Inc.		This field contains the product manufacturer string.			
Product String	USB-Serial Controller	This field when entered will be the device string displayed by Windows and other OS when device is first detected and before driver is loaded or driver not installed. After driver is loaded, Windows will show the product string written inside the driver INF file.			
Serial Number	Enable Unique Serial Number ID	 Disable Serial Number – this option will disable the Serial Number. Operating System will assign a random serial number for the device. Enable Unique Serial Number ID – this default option enables the unique serial number pre-programmed inside the chip. Custom Serial Number – this option allows the customer to set own product serial numbering: Auto SN: allows to add prefix while the numbers auto increment after each write. Fixed SN: this will write the same number. Device with serial number enabled allows the device to be assigned with the same COM port number even when plug to other USB ports of the same PC. 			

NOTE: The total string length for the manufacturer + product + serial number string is up to 90 characters.



9.2 UART Configuration

USB UART GPIO_A GPIO_B MISC -UART control-UART mode Access LED EED flash fast (11.4 Hz) full-duplex UART C LED flash slow (2.8 Hz) half-duplex UART Remote Wakeup by RXD(UART) Disable C Enable UART flow control settting: Software (disable software flow control \bigcirc enable software flow control -UART flow control settting: Hardware (disable hardware flow control enable RTS/CTS flow control enable DTR/DSR flow control enable RTS/CTS and DTR/DSR flow contro Buffer size and up-stream flow control threshold settings: Down stream / Up stream / High Watermark / Low 256 768 736 C 256 768 640 С 512 512 480 \odot 512 512 448 Help

Table 9-2 UART Startup Configuration

Functions	Default Value	Description
LED Flash	Fast	This option sets the flashing speed of the access LED when configured using the TX_LED, RX_LED, TRX_LED GPIO pins. Fast 11.4Hz and slow 2.8Hz.
UART Mode	Full-duplex UART	 Full-Duplex UART - this default setting allows simultaneous transmission of TX and RX lines. Half-Duplex UART - this option only allows for one-way transmission at a time. When there is no data transmission, TXD will be tri-state.
Remote Wakeup (RXD)	Disable	This allows using the RXD pin as remote wakeup. The received data from RXD may be wrong while chip is waking up.
Software Flow Control	Disable	This option allows setting the software flow control (Xon/Xoff) during chip initial startup. In general, this option need not enabled because driver or software can control this option.
Hardware Flow Control	Disable	This option allows setting the hardware flow control (RTS/CTS, DTR/DSR, Both) during chip initial startup. In general, this option need not enabled because driver or software can control this option.
Buffer Size Configuration	256(TX) - 768(RX) 736(HW) - 384(LW)	This sets the internal buffer size configuration for TX (downstream) and RX (upstream) as well as the high and low watermark threshold levels.



9.3 GPIO (GPA) Configuration

Also refer to Section 7.4 for the complete GPIO Multi-Function options description.

USB UART	GPIO_A GPIO_B MISC				
GPA0	IO Function	enable open-drain	enable pull-up	Inverse Polarity	Outbut driving select 4mA 💌
GPA1	RXD 💌				4mA ▼
GPA2	RTS				4mA 💌
GPA3	CTS 💌				4mA 💌
GPA4					4mA 💌
GPA5	DSR 💌				4mA ▼
GPA6					4mA 💌
GPA7	RI(WAKEUP)				4mA 💌

Table 9-3 GPIO (GPA Group) Configuration

GPIO Function	Default Value	Default I/O	Description
			This field also allows setting the pin as a standard GPIO.
GPA0	TXD	Output	TXD (default)
			GPIO (General Purpose I/O)
			This field also allows setting the pin as a standard GPIO.
GPA1	RXD	Input	RXD (default)
			GPIO (General Purpose I/O)
			This field allows setting the pin as a standard GPIO or
			any of the following function:
			RTS (default)
			• TX_LED
GPA2	RTS	Output	CLK_OUT (also refer to MISC folder)
			SUSP_N (also refer to MISC folder)
			USB_CFG
			• TXEN
			GPIO (General Purpose I/O)
			This field allows setting the pin as a standard GPIO or
			any of the following function:
GPA3	CTS.	lanut	CTS (default)
GPAS	CTS	Input	• RX_LED
			• TRX_LED
			WAKEUP



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			1		
			 VBUS_DET (also refer to MISC folder) BC_DET 		
			GPIO (General Purpose I/O)		
			This field allows setting the pin as a standard GPIO or any of the following function:		
			DTR (default)		
		_	• TX_LED		
GPA4	DTR	Output	CLK_OUT (also refer to MISC folder)		
			• USB_CFG		
			• EE SDA		
			GPIO (General Purpose I/O)		
			This field allows setting the pin as a standard GPIO or		
			any of the following function:		
			DSR (default)		
		Input	• RX_LED		
GPA5	DSR		• TRX_LED		
			• BC_SUSP_N		
			• EE SCL		
			GPIO (General Purpose I/O)		
			This field allows setting the pin as a standard GPIO or		
			any of the following function:		
			DCD (default)		
GPA6	DCD	Input	VBUS_DET (also refer to MISC folder)		
		mpar	• BC_DET		
			• TXEN		
			GPIO (General Purpose I/O)		
			This field also allows setting the pin as a standard GPIO.		
GPA7	RI (Wakeup)	Input	 RI (default) 		
GFA/	i (wakeup)	input	GPIO (General Purpose I/O)		
Enchio			· · · · ·		
Enable Open-Drain	Disal	bled	This field sets the selected I/O pin to open-drain output mode.		
			This field enables the selected I/O pin weak pull-up.		
			NOTE: The weak pull-up resistor is pull-up to VDD_IO.		
Enable-Pull Up	Disal	bled	When enabling pull-up for input pins, the input signal		
			voltage should not be higher than the VDD_IO voltage.		
			-		
	D:	blad	This field inverts the selected I/O pin input and output		
Inverse Polarity	Disal	bled	This field inverts the selected I/O pin input and output signal polarity.		
Inverse Polarity Output Driving	Disal 4m				



9.4 GPIO (GPB) Configuration

Also refer to Section 7.4 for the complete GPIO Multi-Function options description.

USB UART	GPIO_A GPIO_B	MISC				
	IO Function		enable open-drain	enable pull-up	Inverse Polarity	Outout driving select
GPB0	GPIO	•				4mA ▼
GPB1	GPIO	•				4mA ▼
GPB2	GPIO	•				4mA 💌
GPB3	GPIO	•				4mA 💌
GPB4	CLK_OUT	•				4mA 💌
GPB5	GPIO	•				4mA 💌
GPB6	SUSPEND_N	•				4mA 💌
GPB7	GPIO	•				4mA ▼

Table 9-4 GPIO (GPB Group) Configuration

GPIO Function	Default Value	Default I/O	Description
			This field allows setting the pin as a standard GPIO or any of the following function:
GPB0	GPIO	Input	 GPIO (General Purpose I/O)
			• TX_LED
			CLK_OUT (also refer to MISC folder)
			This field allows setting the pin as a standard GPIO or any of the following function:
GPB1	GPIO	Input	GPIO (General Purpose I/O)
			• RX_LED
			• TRX_LED
			This field allows setting the pin as a standard GPIO or any of the following function:
GPB2	GPIO	Input	GPIO (General Purpose I/O)
		input	VBUS_DET (also refer to MISC folder)
			• EE_SDA
			This field allows setting the pin as a standard GPIO or any of the following function:
GPB3	GPIO	Input	GPIO (General Purpose I/O)
		mpar	 USB_CFG
			• EE_SCL



GPB4	GPIO	Input	 This field allows setting the pin as a standard GPIO or any of the following function: GPIO (General Purpose I/O) CLK_OUT (also refer to MISC folder) BC_SUSP_N
GPB5	GPIO	Input	 This field allows setting the pin as a standard GPIO or any of the following function: GPIO (General Purpose I/O) BC_DET
GPB6	SUSP_N	Output	This field allows setting the pin as a standard GPIO or any of the following function: • GPIO (General Purpose I/O) • USB_CFG • WAKEUP • CLK_OUT (also refer to MISC folder)
GPB7	GPIO	Input	 This field allows setting the pin as a standard GPIO or any of the following function: GPIO (General Purpose I/O) TXEN VBUS_DET (also refer to MISC folder)
Enable Open-Drain	Disa	bled	This field sets the selected I/O pin to open-drain output mode.
Enable-Pull Up	Enable-Pull Up Disabled		This field enables the selected I/O pin weak pull-up. NOTE: The weak pull-up resistor is pull-up to VDD_IO. When enabling pull-up for input pins, the input signal voltage should not be higher than the VDD_IO voltage.
Inverse Polarity	Disa	bled	This field inverts the selected I/O pin input and output signal polarity.
Output Driving Strength	4m	ıA	This field sets the output driving strength of the selected pin. (4mA up to 8mA) @VDDIO3.3V



9.5 Miscellaneous (MISC) Configuration

This folder includes other miscellaneous chip configuration options including VBUS_DET, chip I/O suspend state, SUSP_N, USB chip suspend, and clock output frequency divider options.

USB UART GPIO_A GPIO_B MISC	
Chip function	
Select IO state when suspend state	Output clock divider 0x: FF
 keep IO driving state when suspend 	
$\ensuremath{\mathbb{C}}$ tri-state output when suspend and pull-down all IO pins	
$\ensuremath{\mathbb{C}}$ tri-state output when suspend and pull-up all IO pins	
C tri-state output when suspend	
SUSP_N pin	
SUSP_N pin active when USB not configured OF USB suspend	1
C SUSP_N pin active when USB suspend	
USB Chip suspend	
 enable chip suspend 	
O disable chip suspend	

Table 9-5 Miscellaneous Configuration

Functions	Default Value	Description
Suspend Mode I/O State Keep I/O Driving State		This option allows setting the I/O state when chip is in suspend mode.
SUSP_N PinActive when both USBSUSP_N Pinnot configured andUSB suspend		This option allows setting the SUSP_N pin behavior when USB is not configured and in suspend state.
USB Chip Suspend	Enabled	This option can enable or disable the USB chip to suspend.
		This field sets the output clock divider value.
Output Clock Divider	0xFF	When value is 0, output clock pin will stay at low state. When value is 0xff, output clock pin will stay at high state. When other value, output clock rate is 24MHz / (1 + clock divider value).
		The default value can be kept as is and let customer driver or user tool through SDK to dynamic change the clock divider rate.



10. Design Application Examples

This section illustrates conceptual design application examples using the PL2303GE.

10.1 USB Bus Powered Design

The PL2303GE has a built-in 3.3V regulator. USB device power (pin VIN) can be supplied directly from USB VBUS pin. The capacitor behind the USB connector on VBUS is a defined requirement of USB specification. If the regulator output VO_33 needs to be maintained at 3.3V, VIN should be larger than 3.6V. It is also recommended to add capacitor at VO_33 pin, please refer to schematic.

This built-in 3.3V regulator can supply 100mA in addition to providing chip operating power around 10mA. It is also possible to supply power to external components under the range limit.

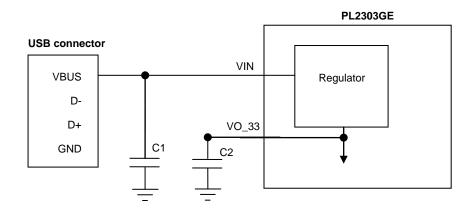


Figure 10-1 USB Bus Powered Design Example

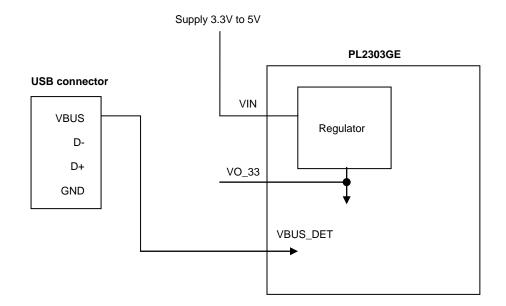
10.2 Self Powered Design

The PL2303GE can also use external power supply. There are two possible ways to use external power source. The first is to use system power source to connect to VIN, and the chip's internal 3.3V regulator will generate the 3.3V power output VO_33 for chip operations and external components. Below Figure 10-2a shows this case. The second is to disable the internal regulator where the system should provide the same 3.3V voltage to VIN and VO_33. Under this condition, the chip will use this external 3.3V power as operating power source. See Figure 10-2b.

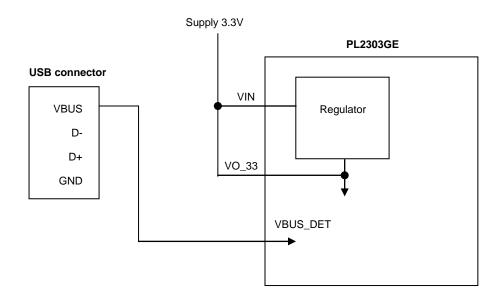
For USB self-powered design, it is also recommended to enable the VBUS_DET GPIO input pin function because the PL2303GE DP pin will be pulled up after power on even if USB is not attached yet. USB specification states that a DP pull-up means to attach USB. If the VBUS_DET pin function is turned on and connected to VBUS pin, the chip will only pull-up the DP pin to USB bus when VBUS_DET is active.



To use self-powered design, USB power mode descriptor in the OTPROM or EEPROM of the PL2303GE chip should also be programmed to self-powered mode to match this kind of configuration. USB hosts can read the USB descriptor of the device to know if it is a self-powered device.











10.3 Chip Reset Control

The PL2303GE has an internal power on reset circuit; therefore, external reset control circuit is optional. External reset control (RESET_N pin) can help system designs to make sure of chip operation start time.

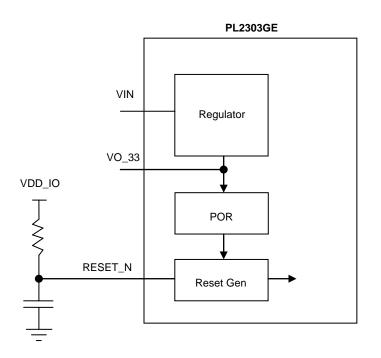


Figure 10-3a Chip Reset Control Application

The power ramp-up time shall keep below than 1ms as shown in diagram below.

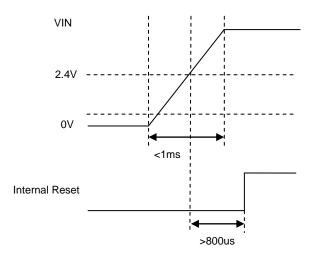


Figure 10-3b Chip Power Reset Timing Diagram

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10.4 I/O Power Supply to PL2303GE

The PL2303GE supports a wide range of I/O voltage. The simple way to supply IO voltage is to directly connect VDD_IO to VO_33 pin to provide 3.3V I/O voltage. Add capacitor to VDD_IO can help to reduce I/O noise. Please refer to schematic for the detailed capacitor value.

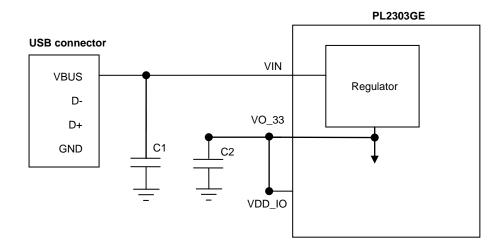
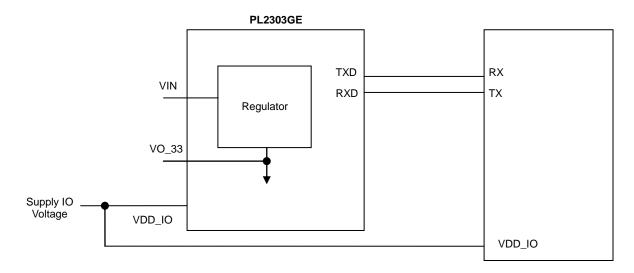
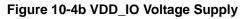


Figure 10-4a IO Power Supply

VDD_IO can also be supplied from other power source to provide different I/O voltage. All of the PL2303GE I/O pins, including UART signals, use the same VDD_IO voltage. The I/O pins does not support mixed I/O voltages. Unless open-drain option is enabled, the I/O connection between two chips shall use the same VDD_IO voltage. PL2303GE I/O pin also supports 5V tolerance which allows 5V input signal level in different VDD_IO voltage.







10.5 USB to RS232 Cable Design

The most common design application for the PL2303GE is the USB to RS232 converter cable or adapter shown in the diagram below. This design pairs the PL2303GE with an RS232 transceiver chip (ex. SIPEX SP213EHCA) to convert the PL2303GE TTL levels serial interface to RS232 level signals. The design below includes the use of the SUSP_N pin (SHTDN#) to power down the transceiver chip to sleep mode when in USB suspend mode. The default OTPROM supports this function directly and no need to program the OTP for special GPIO setting. Below diagram also shows an access LED example on how to make use of GPB0 and GPB1 pins which are configured as TX and RX access LED.

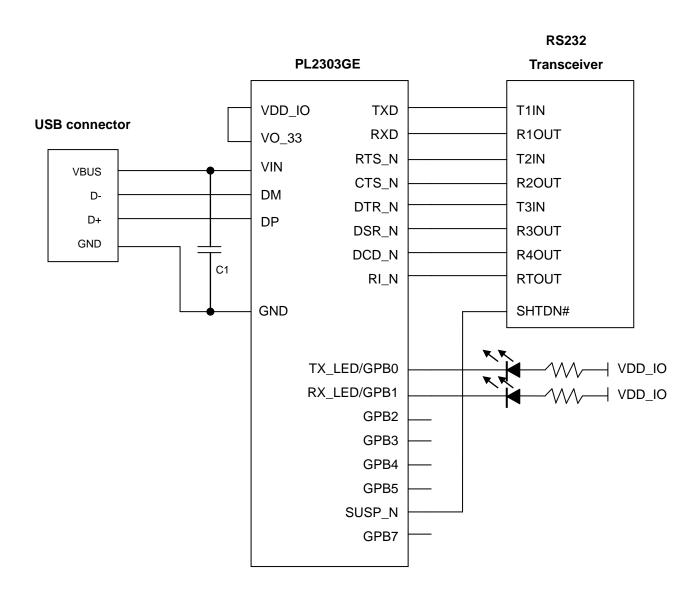


Figure 10-5 USB to RS232 Design Example



10.6 USB to RS485/RS422

Another popular application for the PL2303GE is the USB to RS485/422 design. For RS485, the chip is paired with an RS485 transceiver chip to convert the serial interface of the PL2303GE to RS485 levels. RS485 transceivers are only enabled when data is being transmitted. Hence, it needs to use the TX_EN (transmit enable) GPB7 GPIO pin to connect to the RS485 transceiver output enable pin and enable this pin function using the OTPROM software. This application can also make use of the GPB0 and GPB1 pins configured as TX and RX access LED.

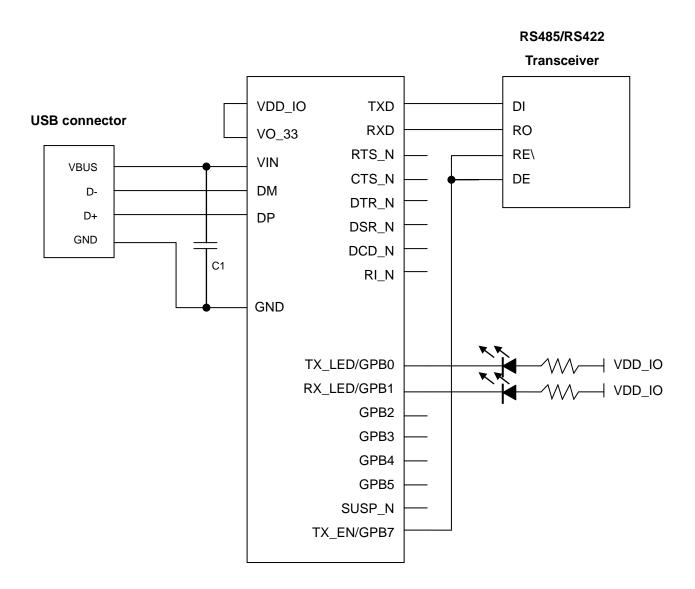


Figure 10-6 USB to RS485/422 Design Example



10.7 Battery Charging Support

The PL2303GE supports USB battery charging specification (BC1.2) wherein battery charging controller can use signals from PL2303GE to control the charging current. An example of charging control concept is shown in below diagram.

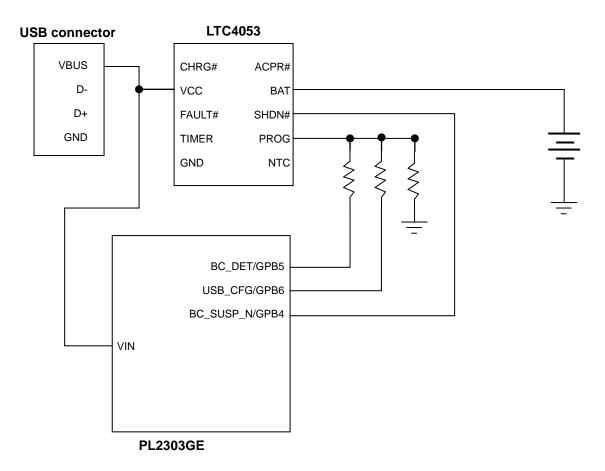


Figure 10-7a Battery Charging Design Example #1

This concept diagram uses the GPB5 GPIO pin configured as BC_DET (battery charge detect pin) signal and this pin need to set to inverse polarity and open-drain mode. GPB6 GPIO pin is configured as USB_CFG and is also set to inverse polarity and open-drain mode. GPB4 GPIO pin is configured as BC_SUSP_N function and connected to shutdown signal of charging controller. All above signals can achieve charging conditions as below table.

Charging Condition	Charging Current (max)	BC_SUSP_N	USB_CFG	BC_DET
Suspend	2.5mA	0	х	x
Un-configured	100mA	1	1	1
Operation	500mA	1	0	1
Fast Charging	1500mA	1	1	0



Below is another example of charging controller support concept.

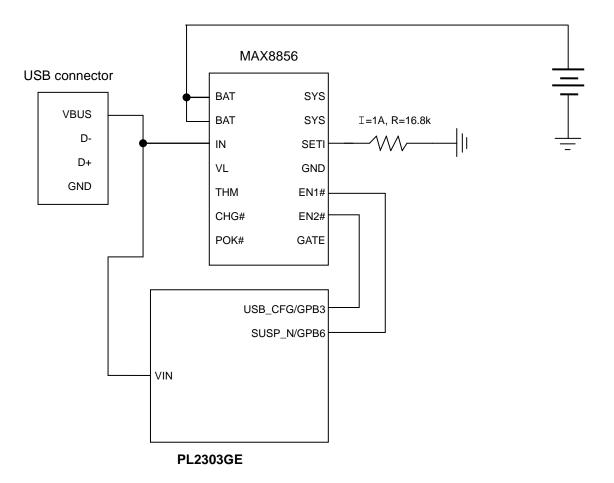


Figure 10-7b Battery Charging Design Example #2

The above concept diagram uses GPB3 pin as USB_CFG and set to normal polarity and push-pull I/O mode as default. GPB6 pin is configured as SUSP_N and set to inverse polarity and push-pull IO mode. The SUSP_N option is also set active during USB bus suspend state only, and not when USB is not configured. This concept diagram can achieve charging conditions as below table.

Charging Condition	Charging Current (max)	SUSP_N	USB_CFG
Suspend	2.5mA	1	1
Un-configured	100mA	0	0
Operation	500mA	0	1
Fast Charging	1000mA	1	0



10.8 External I2C EEPROM Support

The PL2303GE can also support an external I2C EEPROM to override the OTPROM settings. To use an external EEPROM, it needs to program the OTPROM to enable the external I2C EEPROM support. There are two options, one is to use the GPB2 pin as I2C SDA and the GPB3 pin as I2C SCL; the other option is to use GPA4(DTR_N) pin as I2C SDA and GPA5(DSR_N) pin as I2C SCL.

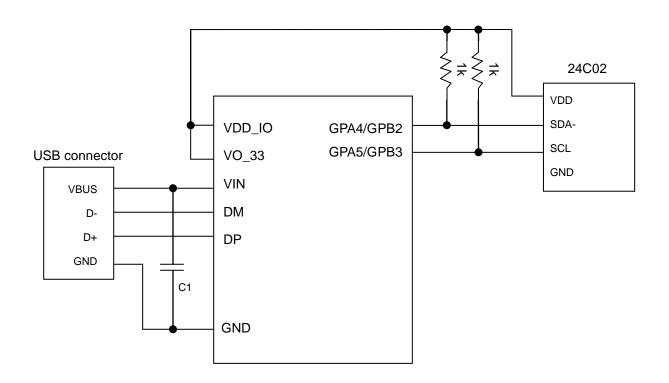


Figure 10-8 External I2C EEPROM Design Example

There is signature field in external EEPROM space. When this field content is valid, the PL2303GE will load the external EEPROM contents and override the settings defined in the OTPROM. Detailed information can be checked with OTPROM and EEPROM software programming tool. The supported external I2C EEPROM size is 256 bytes.



11. DC & Temperature Characteristics

11.1 Absolute Maximum Ratings

Table 11-1 Absolute Maximum Ratings

Items	Ratings
Power Supply Voltage – VIN	-0.3 to 6.0 V
Input Voltage of VDD_IO	-0.3 to VIN+0.3 V
Input Voltage I/O with 5V Tolerance I/O	-0.3 to 6.0 V
Storage Temperature	-40 to 150 °C
Thermal Resistance (θ jc)	31 °C/W (SSOP28)

Note: Permanent device damage may occur if the absolute maximum ratings are exceeded. These are stress rating only, and functional operation should be restricted to within the conditions. Exposure to absolute maximum rating conditions for extended periods may affect the device's reliability.

11.2 DC Characteristics

11.2.1 Operating Voltage and Suspend Current

Table 11-2a Operating Voltage and Suspend Current

Parameter	Symbol	Min	Тур	Мах	Unit
Power Supply Voltage Range	VIN	2.8	5	5.5	V
Power Supply for I/O Pins	VDD_IO	1.8	3.3	VIN+0.3	V
Output Voltage of Regulator	VO_33	2.97	3.3	3.63	V
Operating Current ⁽¹⁾ (Power Consumption)	I _{DD}	-	9.5	15	mA
Suspend Current	I _{SUS}	-	260	450	μA

Note: (1) – No device connected.

11.2.2 I/O Pins

Table 11-2b I/O Pins

Parameter	Symbol	Min	Тур	Мах	Unit
Input Voltage (CMOS)					
Low	V _{IL}			0.4	V
High	V _{IH}	0.7* VDD_IO			V
Output Voltage					
Low	V _{OL}			0.4	V
High	V _{OH}	0.7*VDD_IO			V



11.3 ESD Protection

Table 11-3 ESD Protection

Item	Condition	Тур	Unit
ESD Protection Voltage	Human Body Model (HBM) - All pins except for USB port		
	Human Body Model (HBM) - USB Port		
	IEC 61000-4-2, Contact Discharge - USB Port		kV
	IEC 61000-4-2, Air-Gap Discharge - USB Port	±15	

11.4 Temperature Characteristics

Table 11-4 Temperature Characteristics

Parameter	Symbol	Min	Тур	Мах	Unit
Operating Temperature (ambient)		-40		85	°C
Junction Operation Temperature	TJ	-40	25	125	°C

11.5 Baud Rate Characteristics

Table 11-5 Baud Rate Characteristics

Parameter	Symbol	Min	Тур	Max	Unit
Baud rate @ VDD_IO = 5V		1		12M	bps
Baud rate @ VDD_IO = 3.3V		1		12M	bps
Baud rate @ VDD_IO = 1.8V		1		6M	bps



12. Outline Diagram

12.1 SSOP28 Package

Symbol	Millimeter			Inch		
	Min	Nom	Мах	Min	Nom	Max
b	0.22		0.38	0.009		0.015
E	7.40	7.80	8.20	0.291	0.307	0.323
E1	5.00	5.30	5.60	0.197	0.209	0.220
L	0.55	0.75	0.95	0.021	0.030	0.037
R1	0.09			0.004		
D	9.9	10.2	10.5	0.390	0.402	0.413
А			2.0			0.079
е		0.65			0.0256	
L1		1.25			0.050	
A1	0.05			0.020		
A2	1.65	1.75	1.85	0.065	0.069	0.073

Table 12-1 Package Dimension

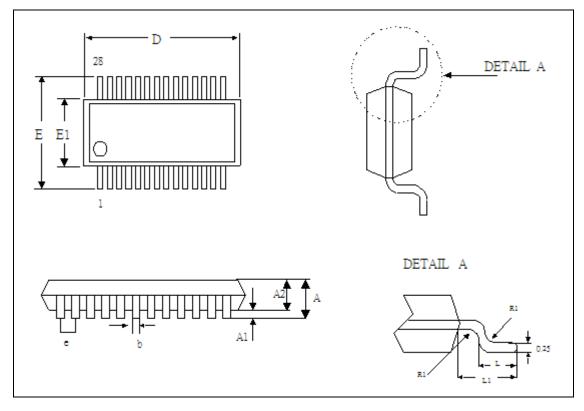


Figure 12-1 PL2303GE Outline Diagram (SSOP28)



13. Packing Information

13.1 Carrier Tape (SSOP-28)

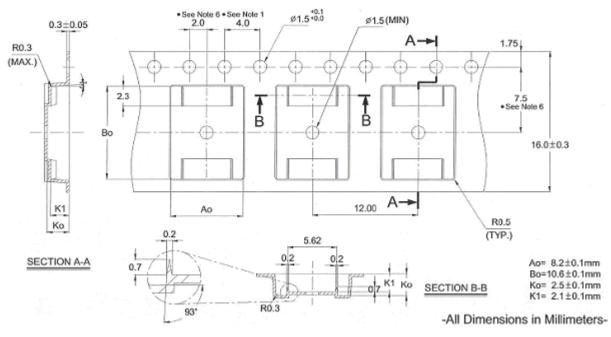


Figure 13-1a SSOP28 Carrier Tape

Notes:

- 10 sprocket hole pitch cumulative tolerance ± 0.2
- Camber not to exceed 1mm in 100mm.
- Material: Black Polystyrene.
- $A_{\rm o}$ and $B_{\rm o}$ measured on a plane 0.3mm above the bottom of the pocket.
- K_o measured from a plane on the inside bottom of the pocket to the top surface of the carrier.
- Pocket position relative to sprocket hole measured as true position of pocket, not pocket hole.
- IC quantity per one reel: 2,000 pieces (MOQ)

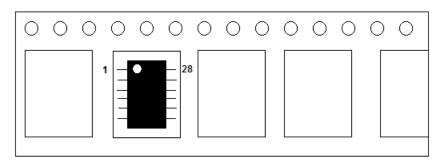


Figure 13-1b IC Reel Placements



13.2 Reel Dimension

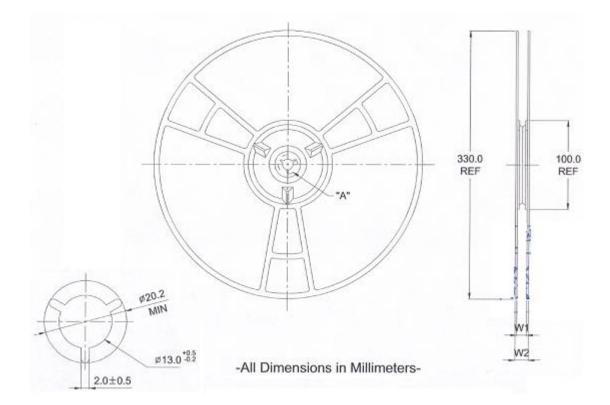


Figure 13-2 Reel Dimension

Table 13-1 Reel Part Number Information

Package	Part Number	Normal Hub Width	W1 +0.3mm -0.2mm	W2 Max
SSOP28	RD33008SW-T + RD33008SW-T	16mm	16.8mm	22.2mm



13.3 Tube Packing

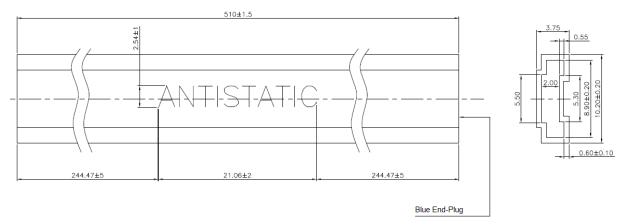


Figure 13-3 Tube Packing Dimension

REMARK :

1.TUBE MT'L : PVC,COATING WITH ANTISTATIE LIQUID.
2.COLOR : TUBE - TRANSPARENT ; MARK - BLUE
3.SURFACE RESISTANCE : 10⁸ ~10¹¹ • /□
4.NO BURR AT CUTTING AREA.
5.THE TUBE SHALL WITH BLUE END-PLUG(3088-060-01681) FROM VENDOR, TAIL DOWNWARD AND THE OTHER ONE ENCLOSE TOGETHER WITH SHIPMENT.



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